

Date: Wednesday, 19/12/2007 10:49:30 AM
 User: Linda Lacelle

Process Sheet

Customer	: CC-DAR01 Dart Aerospace Ltd.	Drawing Name	: D412-702-021
Job Number	: 36438		
Estimate Number	: 10804		
P.O. Number	: <i>N/A</i>	Part Number	: D412702021
This Issue	: 19/12/2007	S.O. No.	: <i>N/A</i>
Prsht Rev.	: NC	Drawing Number	: NCR211/186
First Issue	: <i>N/A</i>	Project Number	: <i>N/A</i>
Previous Run	: 00015	Drawing Revision	: <i>N/A</i>
	Type : SMALL /MED FAB	Material	: <i>N/A</i>
Written By	: <i>[Signature]</i>	Due Date	: 26/12/2007
Checked & Approved By	: <i>[Signature]</i>	Qty:	1 Um: Each
Comment	:		

Additional Product

Job Number:



Seq. #:

Machine Or Operation:

Description :

1.0

D412702021

13-Man Shoulder Harness Kit, 4 point



Comment: Qty.: 1.0000 Each(s)/Unit Total: 1.0000 Each(s)
 13-Man Shoulder Harness Kit, 4 point

Pull from stock

B *31286* QTY *2*
 B *30695* QTY *2*
 B _____ QTY _____

SP (4)

2.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1
 Include the following items to the kits

3.0

D412702069

GROMMET KIT



Comment: Qty.: 1.0000 Each(s)/Unit Total: 1.0000 Each(s)
 GROMMET KIT

Qty1 in each

B *34435*

SP

(4)

4.0

D355111

HOOK AND LOOP TIE



Comment: Qty.: 1.0000 Each(s)/Unit Total: 1.0000 Each(s)
 HOOK AND LOOP TIE

Qty 13 in each

B *21217*

35151

N/A

7/12/12 SP (4x)

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Drawing Name: D412-702-021

Job Number: 36438

Part Number: D412702021

Job Number:



Seq. #:

Machine Or Operation:

Description :

5.0

D35461

CLIP



Comment: Qty.: 1.0000 Each(s)/Unit Total : 1.0000 Each(s)

CLIP

Qty 2 in each

B 25150

N/A

6.0

QC4

INSPECT 100% KITS FOR COMPLETENESS



Comment: INSPECT 100% KITS FOR COMPLETENESS

08-01-09 (4)

7.0

QC21

FINAL INSPECTION/W/O RELEASE



Comment: FINAL INSPECTION/W/O RELEASE

(4)
D 08/01/10

Job Completion



U 07.12.20

QTY -021	QTY -023	QTY -025	QTY -027	QTY -029	QTY -035	Part Number	Description
X						D412-702-021	Dart 13-Man Shoulder Harness Kit, 4-point
	X					D412-702-023	Dart 5-Man Forward Facing Shoulder Harness Kit, 4-point
		X				D412-702-025	Dart 4-Man Aft Facing Shoulder Harness Kit, 4-point
			X			D412-702-027	Dart 4-Man Side Facing Shoulder Harness Kit, 4-point
				X		D412-702-029	Dart 1-Man Forward Facing Shoulder Harness Kit, 4-point
					X	D214-702-035	Dart 5-Man Aft Facing Shoulder Harness Kit, 4-point, for Bell 214B/B-1
1	1		1	1		D412-702-069	GROMMET KIT
2	2					D3195-041	BRACKET
2	2					D3195-043	BRACKET
1	1			1		D3196-1	BAR
1			1			D3196-3	BAR
1			1			D3196-4	BAR
2	2					D3197-041	BAR
4		4				D3198-1	FITTING
2	2					D3268-1	PLACARD
9	5		4	1		D3446-041	HARNESS ASSEMBLY, 4 POINT
4		4				D3446-043	HARNESS ASSEMBLY, 4 POINT
					5	D3446-045	HARNESS ASSEMBLY, 4 POINT
13	5	4	4	1	5	D3551-11	HOOK AND LOOP TIE
2	2					D3546-1	CLIP
4		4				AN4-5A	BOLT
4	4					AN4-13A	BOLT
8		8				AN4-20A	BOLT
20		20				AN960JD416	WASHER
12		12				MS21042L4	NUT (OR MS21042-4)
8	2		6	2		MS24694-S152	SCREW
8	2		6	2		MS24694-S154	SCREW

REFERENCE ONLY

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Revision: **E**
 Date: 07.06.27